



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-025
Job Sheet 177506



Part No: D350-567-025

Job Qty: 1 ea

Part Name: Large Vertical Reference Floor Window - Sliding Door Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/15/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:B Added Cutting Template 05-12-14 JLM IPP Rev:C 08-10-07 as per revD
DD verified by: IPP REV:D 13.10.15 AS PER IIN REV:E DD IPP REV:E 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Stores/Pkg-2			MAY 16 2018
110	Packaging	1 pcs	6/15/18	6/15/18	0.00	0.00	Packaging1-3			MAY 16 2018
120	QC	1 pcs	6/15/18	6/15/18	0.00	0.00	QC4			J.R.B. Smf
125	DC	1 pcs	6/15/18	6/15/18	0.00	0.00	DC			J.R.B. Smf
130	Packaging	1 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1			J.R.B. Smf
140	QC21-FG	1 Ea	6/15/18	6/15/18	0.00	0.00	QC21			18/5/15

Part Op 110 - Pick Kit Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Copy bluefile and create labels & DT8439 per PPP D350-567-025 CHG003

130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPP D350-567-025

Location: PPP Rev: *****Ensure DT8439 template is included in kit*****

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-023	Replacement Window, Large	1 Ea (1 ea)	90-Start up Operation	5038413
D350-567-031	Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5071058

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-023	1	1	0
	D350-567-031	1	1	0

Part Specifications

Specifications could not be found.



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Container No: S071536



Part: D350-567-025

Job No: 177506

Serial No/Batch: S071536

Revision:

Inspector:

Date: 05/15/18

Change Record

PAGE 1 OF 1

Part Number: D350-567-013/-015/-025

Description: FLOOR WINDOW INSTALLATION

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : ☐									